

Rethinking Pet Food Packaging

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Who I Am

Simone Obetti, CEO at Velvet USA, Inc.

25+ years expertise in materials and machinery for packaging

15+ years in Pet Food industry

Italian born, US citizen based in Brooklyn, NY

Proudly father of Frida, Viola...and Peggy

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Protecting Pet Food and Facing Sustainability: The Journey of a Superhero

Exploring challenges, trade-offs and future solutions in sustainable pet food packaging





The Enemies

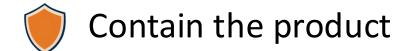
- Oxygen
- Humidity
- Time
- Light
- Temperature

...and many others



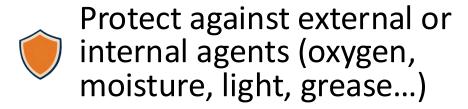


Many Missions, Many Superpowers

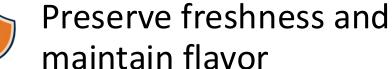














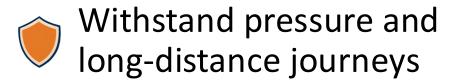




Perform seamlessly on packaging and filling machines

Many Missions, Many Superpowers

Resist thermal processes (pasteurization, sterilization)





Represent the brand



Inform the customer (ingredients, traceability)



Be easy to open and resealable





Comply with different regulation for each country or state

One More Superpower

But what if we asked our superhero to also protect the environment and safeguard the planet's future?





What Drives Sustainability Forward?



Conscious consumers

85% of pet owners prefer brands that care for the environment



Stricter regulations

Laws on recyclability and extended producer responsibility are increasing globally



Rising costs of disposal and eco-taxes

Non-recyclable materials are becoming more expensive to manage



The Main Issue: Multilayer Cannot be Separated

- Only 14% of flexible packaging is recycled globally
- Limited recycling infrastructure worldwide
- Lack of advanced technology and know-how





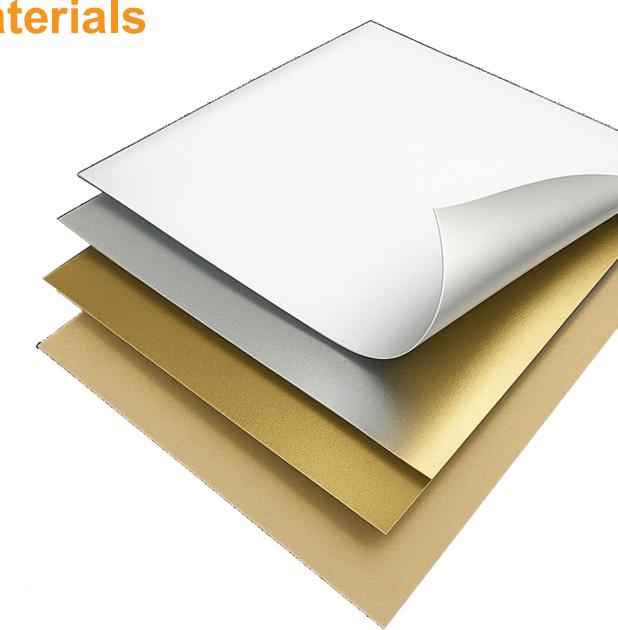
Many Missions, Many Materials

Each **layer** contributes a **unique superpower**:

Strength, Barrier, Sealability etc...

Together, they ensure the **performance** packaging needs to protect and preserve pet food.





When the Wrong Material Faces the Wrong Challenge

Every mission needs the right tools.

Choosing the wrong material means compromising performance from the start.





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Every **mission** needs the **right tools**.

Choosing the wrong material means compromising performance from the start.





So How to Find the Right Balance?

Performance and environmental impact:

How do we balance all the functions packaging must perform... with the need to be sustainable?





Pushing the Limits of the Materials

Innovation is expanding what materials can do:

- Advanced Barrier Coatings
- Layered Monomaterials,
- Compostable Options
- Paper Applications

Some examples...





Embracing sustainability in pet food packaging is not just about materials. It's about mindset, collaboration, and resilience.

Here are **4 key principles** to guide your path.







Make a strategic plan

Every journey starts with a clear direction

- Define goals for sustainability: recyclability, compostability, carbon footprint...
- Analyze market expectations and regulatory trends
- Map out short-term actions and long-term vision





Engage the entire value chain Collaboration is the true superpower

- Involve material suppliers, converters, machinery manufacturers, retailers, and consumers
- Share goals and challenges openly
- Co-design solutions that work across all stages
- Advocate for regulatory evolution and better recycling infrastructure



Be ready to accept compromises

There's no perfect solution, only balanced choices



- Prioritize which functions are essential: barrier, shelf life, appearance, etc.
- Understand the trade-offs between performance and sustainability
- Adapt based on product type and market needs



Stay resilient in the face of challenges

The hero evolves by overcoming obstacles: don't give up!

- View setbacks as opportunities to learn and innovate
- Keep testing new materials and technologies
- Remember: continuous improvement is more valuable than perfection

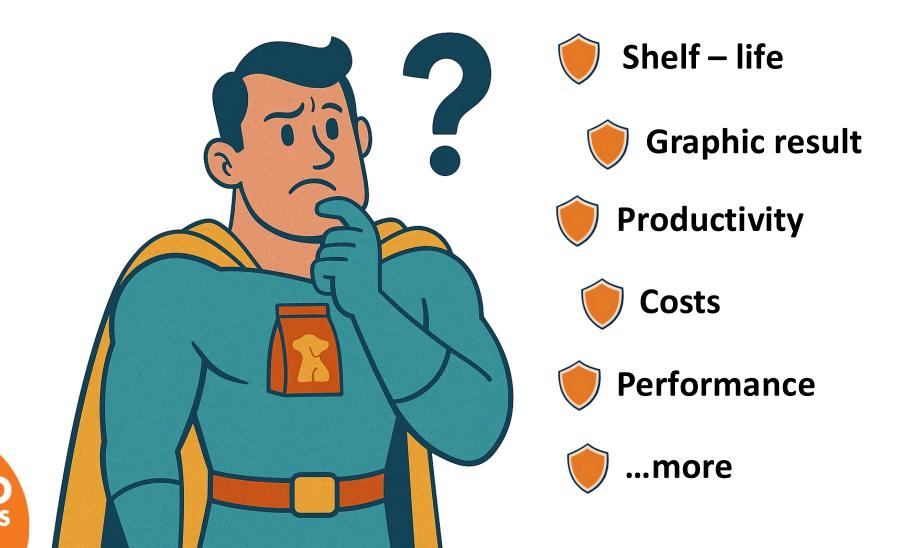


Case Study





What Powers are You Willing to Sacrifice for a Greener Future?



The Journey Doesn't End Here

It's a path made of choices, collaboration, and small steps that lead to **real change**.

Thank you for joining me on this adventure.

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